

ART CLAYTM SILVER Basic Instruction Guide

Tiffany Ring



<Material>

Art Clay Silver 650 Clay Type 7g	1pc
ACS Exclusive Silver Bezel w/6 prongs /Round 5mmφ	1pc
Art Clay Silver 650/1200 Paste Type	a little
Synthetic Gemstones/Aquamarine/Round 5mmφ	1pc

Complete piece

<Step by step guide>



1) Set the synthetic stone into the Silver Bezel with some flat pliers, and cut off the screw part.



2) Roll some adhesive paper to 3 sizes (Japanese ring size) bigger than your finger size on a wooden mandrel. Roll out 7g of Clay Type into an even rope, then roll it into a loose V-shape around the wooden mandrel, and attach the join in the backside.



3) Put some Paste Type on the bottom of the Silver Bezel, and embed it into the rope. Wipe off any extra Paste Type with a moistened brush, and dry.



4) Smooth the inside of the ring with a medium fine file. Smooth the entire piece with a red sponge sanding pad (#320-600) and fire.



5) Polish the entire piece with a stainless steel brush, and make a mirror finish with a burnisher. Finally, polish using a polishing cloth with some metal polish.