

ART CLAYTM SILVER Basic Instruction Guide #031

Star Sign Pendant Level: Intermediate/ Advanced

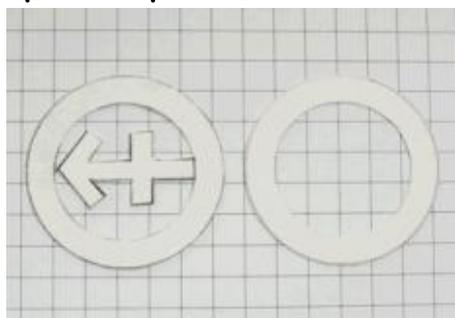


<Materials>

Art Clay Silver 650/1200 Clay Type	24g
Art Clay Silver 650/1200 Paste Type	some
Art Clay Silver Exclusive Short Prong Silver Bezel ϕ 3 for round cut	1pc
Your birthstones (Example: G-411-3 Synthetic Gemstones/ Round ϕ 3/ Tanzanite, G-383-2 Synthetic Gemstones/Rd 2 ϕ /Lavender)	

Completed piece (Example: Sagittarius)

<Step by Step Guide>



1) Make 2 design patterns. Please make your star sign's pattern (The left image is Sagittarius). 1 cell is 5mm x 5mm. The diameter is 3cm.



2) Roll out 14g of clay 2mm thick, and cut out the star sign with a stylus.



3) Roll out 10g of clay 1mm thick, and cut out in a circle pattern with the stylus. Dry, sand with a medium fine file, and smooth with a red sponge sanding pad (#320-600).



4) Put some Paste Type on one side of two pieces evenly.



5) Attach them together. If there are any gaps, put some Paste Type, dry and smooth.



6) Draw the star sign name with a pencil.



7) Engrave on the frame with a needle.



8) Drill a hole with ϕ 1.5 drill bit.



9) Attach a flat screw eye (small) into the hole with a small amount of Paste Type.



10) Extrude a syringe line on the arrow design with a green nozzle. Fix the line with a moistened thin brush.



11) Draw points for stones with a pencil, and drill pilot holes with ϕ 1.5 drill bit.



12) Drill a center hole with ϕ 3 drill bit, and drill other holes with ϕ 2 drill bit, and fire.



13) Fix the holes with a stone setting burr whose angle is the same as the curette angle of the round cut stone. This helps to set stones and prevents damage when making beading decorations with pressure.



14) Make beading decorations around every stone with a stone setting burr, and finish.