

ART CLAY™ SILVER Basic Instruction Guide #065

Cherry Blossom Brooch

Level: Intermediate/ Advanced

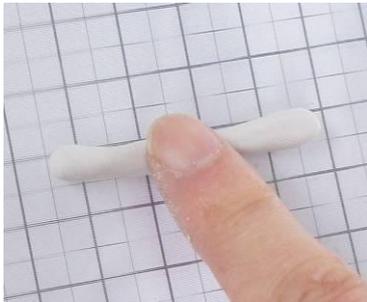


<Materials>

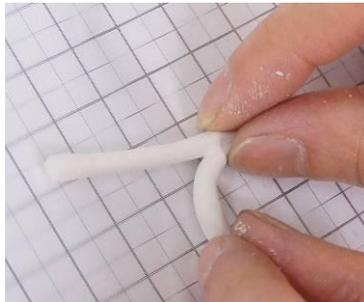
Art Clay Silver Clay Type	10g
Art Clay Silver Syringe Type	5g
Synthetic stone round 3mm (for small flowers)	2pcs
Synthetic stone round 5mm (for large flowers)	4pcs
Brooch findings 55mm	1pc
Silver bezel with 6prngs & post 5mm round	1pc
Silver flat wire 0.6mm wide	approx. 4cm long
Spuitmondje groen en blauw	1 & 1

*Choose your own stone colors (white and pink is our recommendation).
Completed piece

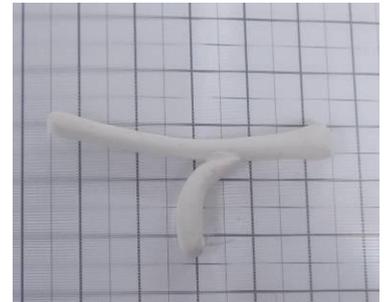
<Step by Step Guide>



1) Make a tapered rope (approx. 4cm long-) with 5g of clay.



2) Make another tapered rope (approx. 1.5cm) with 2g of clay and join them together to make a branch.



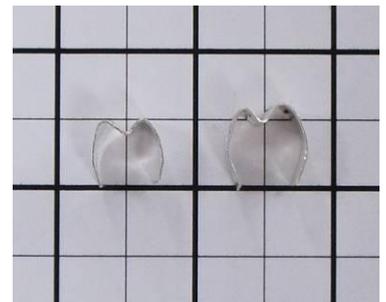
3) Dry completely.



4) Make texture with a green nozzle syringe on the surface and dry completely.



5) Bend a silver flat wire to make one small and one large flower petal cutter.



6) Small: approx. 5mm, large: approx. 6mm.



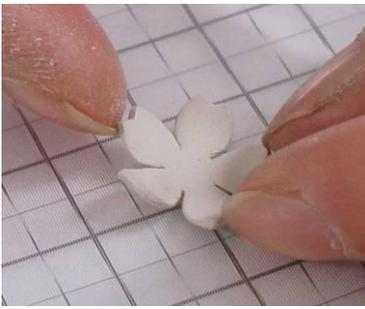
7) Paint some food oil thinly on the surface.



8) Roll out 3g of clay 1mm thick.



9) Cut out a flower shape using the large cutter.



10) Smooth the shape with a red sponge sanding pad (#320-600), and dry.



11) Extrude the blue nozzle syringe on the edges.



12) Make the flower center in 3 layers with a green nozzle syringe.



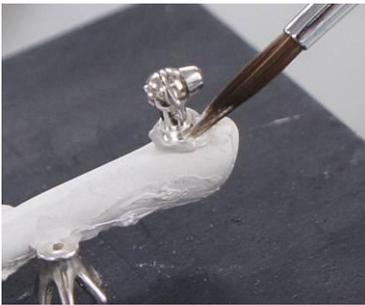
13) Embed the 5mm round synthetic stone into the center and dry again. Then, make the other 4 small and 1 large flower.



14) Drill a shallow hole with a 1mm drill bit into in the branch.



15) Attach the silver bezel, inserting a small amount of syringe and set it into the hole.



16) Set the brooch pin findings on the back and 6 flowers on the front with a small amount of syringe. Then, fire in an electric kiln at 800C/1472F for 5mins, and polish with a stainless steel brush.



17) Mix a small amount of UV resin and UV color, and paint on the flower petals with a toothpick. Then cover a small amount of UV resin on the surface, cure for 5 minutes in a UV light box, and finish.
TIP: Dark colors will need more time to cure completely.